Original Operating Instructions

C-DLR 301 VSD

Compressor





Table of contents

1	Foreword	4
1.1	Principles	4
1.2	Target group	4
1.3	Supplier documentation and accompanying documents	4
1.4	Abbreviations	4
1.5	Directives, standards, laws	4
1.6	Symbols and meaning	5
1.7	Technical terms and meaning	5
1.8		5
2	Safety	6
2.1	Warning instruction markings	6
2.2	General	6
2.3	Designated use	7
2.4	Unacceptable operating modes	7
2.5	Personal qualifications and training	8
2.6	Safety-conscious work	8
2.7	Safety notes for the operator	8
2.8	Safety instructions for installing, commissioning and maintenance	9
2.9	Guarantee conditions	9
3	Transport, storage and disposal	10
3.1	Transportation	10
••••	3.1.1 Unpack and check the delivery condition	10
	3.1.2 Lifting and transporting.	10
3.2	Storage.	11
0.2	3.2.1 Ambient conditions for storage	11
3.3	Disposal	11
4	Set up and operation	12
4.1	Setup	12
	4.1.1 Data plate	13
4.2	Description	14
4.3	Areas of application	14
5	Installation	15
5.1	Preparing for installation	15
5.2	Installation	15
5.3	Connecting pipes	16
5.4	Safety valve	16
5.5	Filling with lubricating oil	17
5.6		17
6	Commissioning and decommissioning	18
6 .1	Commissioning	18
0.1	6.1.1 Checking the rotation direction.	10
6.2	-	
	Decommissioning / storing	19
6.3	Re-commissioning	19



7	Maintenance	and repair	20
7.1	Ensuring oper	rational safety	20
7.2	Maintenance	work	20
	7.2.1 Cha	nging the oil	21
	7.2.2 Air f	ïltering	22
	7.2.3 Integ	grated frequency converter	23
7.3	Repair/ Servic	ce	23
7.4	Spare parts		24
8	Malfunctions	: Causes and elimination	25
9	Technical Da	ta	26



1 Foreword

1.1 Principles

These operating instructions:

- are a part of the following contact free running claw compressor C-DLR 301 with frequency converter (Fxxx).
- describe how to use them safely and properly in all life phases.
- must be available where the equipment is used.

1.2 Target group

The target group for these instructions is technically trained specialists.

1.3 Supplier documentation and accompanying documents

Document	Contents	No.
	Operating Instructions	BA 887-70
	Declaration of Conformity	C 0079
Supplier documentation	Declaration of harmlessness	7.7025.003.17
	Connection diagram (in the cover of the frequency converter)	_
Spare parts list	Spare parts document	E 887
Data sheet	Technical data and graphs	D 887-60
Info sheet	Storage guidelines for lubricants	I 100
Info sheet	Storage guidelines for machines	I 150
Manufacturer's declaration	EU Directive 2011/65/EU (RoHS II)	—
Operating Instructions	Operating instructions for frequency converter	610.00260.40.00

1.4 Abbreviations

Fig.	Figure
C-DLR	Compressor
m³/h	Capacity, volume flow
bar	Overpressure
VSD	Variable Speed Drive

1.5 Directives, standards, laws

See Conformity Declaration



1.6 Symbols and meaning

Symbol	Explanation			
\triangleright	Condition, pre-requisite			
#### Instructions, action				
a), b),	Instructions in several steps			
⇒	Results			
┣ [-> 14]	Cross reference with page number			
i	Information, note			
	Safety symbol Warns of potential risk of injury Obey all the safety instructions with this symbol in order to avoid injury and death.			

1.7 Technical terms and meaning

Term	Explanation		
Machine	Compressor and motor combination ready to be connected		
Motor	Compressor drive motor		
Frequency converter	Frequency converter makes possible infinitely variable of the speed		
Compressor	Machine to produce excess pressure		
Claw	Machine's design or active principle		
Volume flow	The volume flow specifies how much air or gas volume per time unit is fed in by a compressor or flows through a pipe.		
Final compression pressure	Maximum excess pressure that a compressor can produce given as excess pressure in bars		
Noise emission	The noise emitted at a specific loading given as a figure, sound pressure level dB(A) as per EN ISO 3744.		

1.8 Copyright

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2 Safety

The manufacturer is not responsible for damage if you do not follow all of this documentation.

2.1 Warning instruction markings

Warning	Danger level	Consequences if not obeyed		
	immediately imminent danger	Death, severe bodily injury		
WARNING	possible imminent danger	Death, severe bodily injury		
	possible hazardous situation	Slight bodily injury		
NOTICE	possible hazardous situation	Material damage		

2.2 General

These operating instructions contain basic instructions for installation, commissioning, maintenance and inspection work which must be obeyed to ensure the safe operation of the machine and prevent physical and material damage.

The safety instructions in all sections must be taken into consideration.

The operating instructions must be read by the responsible technical personnel/operator before installing and commissioning and must be fully understood. The contents of the operating instructions must always be available on site for the technical personnel/operator. Instructions fixed directly onto the machine must be obeyed and must always remain legible. This applies for example to:

- Symbols for connections
- Data and motor data plate
- Instruction and warning plates

The operator is responsible for observing local regulations.



2.3 Designated use

The machine must only be operated in such areas as are described in the operating instructions:

- only operate the machine in a technically perfect condition
- do not operate the machine when it is only partially assembled
- the machine must only be operated at an ambient temperature and suction temperature of between 5 and 40 °C. Please contact us for temperatures outside this range.
- the machine may convey, compress or extract the following media:
 - all non-explosive, non-inflammable, non-aggressive and non-poisonous dry gases and gas air mixtures
- the machine must only be operated at speed and frequency range according to the data plate (Fig. $2/N_1$)

2.4 Unacceptable operating modes

- extracting, conveying and compressing explosive, inflammable, aggressive or poisonous media, e.g. dust as per ATEX zone 20-22, solvents as well as gaseous oxygen and other oxidants, water vapour, liquids or solid materials
- must not be operated in rooms that are at risk of explosion and in Zone 22 dusty atmospheres that are at risk of explosion
- using the machine in non-commercial plants if the necessary precautions and protective measures have not been taken in the plant
- installing in environments that are at risk of explosions
- using the machine in areas with ionising radiation
- modifications to the machine, default settings of the frequency converter and accessories



2.6

2.5 Personal qualifications and training

- Ensure that people entrusted with working on the machine have read and understood these operating instructions before starting work, particularly the safety instructions for installation, commissioning, maintenance and inspection work.
- Manage the responsibilities, competence and monitoring of staff
- all work must only be carried out be technical specialists:
 - Installation, commissioning, maintenance and inspection work
 - Working with electricity
- personnel being trained to work on the machine must be supervised by technical specialists only

The following safety regulations apply in addition to the safety instructions and intended use listed in these instructions:

- Accident prevention regulations, safety and operating regulations
- the standards and laws in force
- 2.7 Safety notes for the operator

Safety-conscious work

- hot parts of the machine must not be accessible during operation or must be fitted with a guard
- People must not be endangered by the free extraction or discharge of pumped media
- Risks arising from electrical energy must be eliminated.
- The machine must not be in touch with inflammable substances.
 Danger of fire by hot surfaces, discharge of pumped media or cooling air



2.8 Safety instructions for installing, commissioning and maintenance

- The operator will ensure that any installation, commissioning and maintenance work is carried out by authorised, qualified specialists who have gained sufficient information by an in-depth study of the operating instructions.
- Only work on the machine when it is idle and cannot be switched on again
- Ensure that you follow the procedure for decommissioning the machine described in the operating instructions.
- Fit or start up safety and protective devices again immediately after finishing work.
- Conversion work or modifications to the machine are only permissible with the manufacturer's consent.
- Only use original parts or parts approved by the manufacturer. The use of other parts may invalidate liability for any consequences arising.
- Keep unauthorised people away from the machine

2.9 Guarantee conditions

The manufacturer's guarantee or warranty will no longer apply in the following cases:

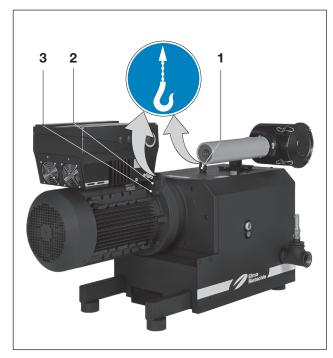
- Improper use
- Not complying with these instructions as well as operating instructions for frequency converter
- Operation by insufficiently qualified staff
- Using spare parts that have not been approved by Gardner Denver Schopfheim GmbH
- Unauthorised modifications to the machine or the accessories supplied by Gardner Denver Schopfheim GmbH



3 Transport, storage and disposal

- 3.1 Transportation
- 3.1.1 Unpack and check the delivery condition

3.1.2 Lifting and transporting



- Fig. 1 Lifting and transporting
- 1 Eyebolt
- 2 Transport shackle
- 3 Fixing screw

- a) Unpack the machine on receipt and check for transport damage.
- b) Notify the manufacturer of transport damage immediately.
- c) Dispose of the packaging in accordance with the local regulations in force.

WARNING

Death or limbs crushed as a result of the items being transported falling or tipping over

- ▷ Remember the centre of gravity when transporting with a forklift truck or platform lift truck.
- ▷ When transporting with the lifting device remember:
- a) Select the lifting device suitable for the total weight to be transported.
- b) Ensure that the machine cannot tip and fall.
- c) Do not stop under a suspended load.
- d) Put the goods to be conveyed on a horizontal base.

Lifting device/ Transporting with a crane

WARNING

Bodily injury resulting from improper operation

- a) Loads crosswise to the ring level are not permitted.
- b) Avoid impact stress.
- a) Tighten the eyebolt (Fig. 1/1) and fixing screw (Fig. 1/3) on the transport shackle (Fig. 1/2) firmly.
- b) The machine must be suspended on the eyebolt and the transport shackle using the lifting device.



3.2 Storage

3.2.1 Ambient conditions for storage



3.3 Disposal

NOTICE

Material damage caused by improper storage.

- Ensure that the storage area meets the following conditions:
- a) dust free
- b) vibration free

Ambient conditions	Value
Relative humidity	0 % to 80 %
Storage temperature	-20 °C to +70 °C

The machine must be stored in a dry environment with normal air humidity. It should not be stored for more than 6 months.

see Info "Machine storage guidelines", Page 4

WARNING

Danger from inflammable, corrosive or poisonous substances.

Machines that come into contact with hazardous substances must be decontaminated before disposal.

- ▷ When disposing ensure the following:
- a) Collect oils and grease separately and dispose of in accordance with the local regulations in force.
- b) Do not mix solvents, cold cleaners and paint residues.
- c) Remove components and dispose of them in accordance with the local regulations in force.
- d) Dispose of the machine in accordance with the national and local regulations in force.
- e) Parts subject to wear and tear (marked as such in the spare parts list) are special waste and must be disposed of in accordance with the national and local waste laws.



Set up and operation

4 Set up and operation

4.1 Setup

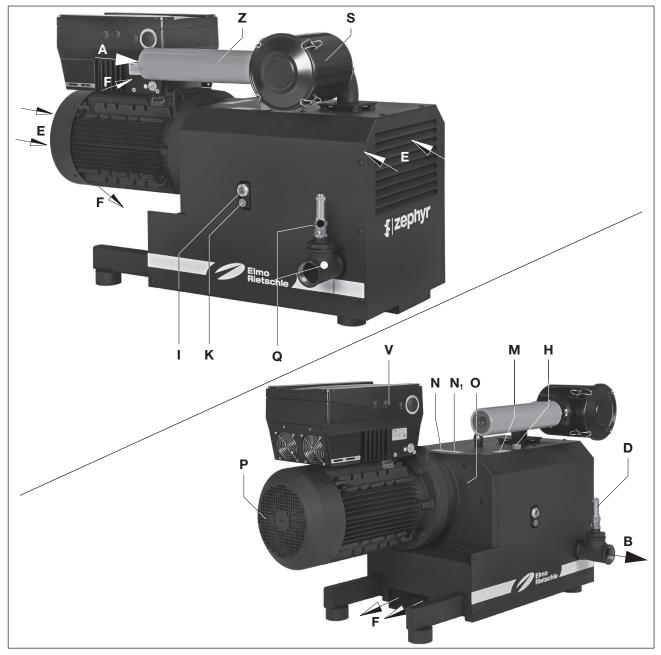


Fig. 2 Compressor C-DLR 301

- A Suction
- **B** Pressure connection
- D Safety valve
- E Cooling air inlet
- **F** Cooling air outlet
- H Oil filling point
- I Oil sight glass
- K Oil discharge point with magnet
- M Oil recommendation plate

- N Data plate
- **N**₁ Data plate frequency converter
- **O** Direction of rotation arrow
- P Drive motor
- **Q** hot surfaces > 70 °C
- S Suction filter
- V Frequency converter
- Z Intake silencer



4.1.1 Data plate

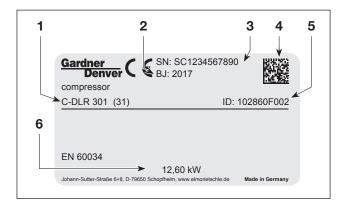
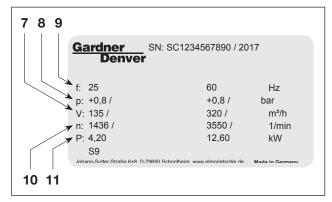


Fig. 3 Data plate machine

- 1 Type/ Size (mechanical version)
- 2 Year of construction
- 3 Serial number
- 4 Data matrix barcode
- 5 Item no.
- 6 Motor output

Following information are encrypted in the barcode:

- Material number (MA)
- Production order (PR)
- Serial number (SC)



- Fig. 4 Data plate frequency converter
- 7 Volume flow
- 8 Overpressure
- 9 Frequency range
- 10 Speed range
- 11 Motor output



4.2 Description

The C-DLR 301 model has a connecting thread on the pressure side and an intake silencer on the suction side. The incoming air is cleaned by a filter cartridge.

The ZEPHYR C-DLR 301 is a double shaft rotary piston compressor in which the claws roll off against each other contact free and dry. The counter-rotating claw rotors are synchronised by a gear pair in the gearbox. The synchronous gearbox gear wheels and the bearing on the motor side are lubricated with oil. These components are in a gearbox that also contains the oil supply. Oil conveying devices always ensure that the bearings and the gear wheels are sufficiently supplied with oil at all permissible speeds.

The gearbox and the compression chamber are separated from each other by special seals. The gearbox is sealed from the outside with shaft seals and O rings, the compressor chamber with piston rings. Between them there is also another atmospherically ventilated area which can be loaded with sealing gas (special version).

The C-DLR 301 is encapsulated by an insulating hood. In order to dissipate compression heat, the cooling air is sucked through between the machine and the hood using drum fan that sucks in the fresh cooling air (Fig. 2/E) and discharges the heated air out of the cooling air outlet (Fig. 2/F).

Three-phase motor with integrated frequency converter (Fig. 2/V) makes possible infinitely variable control of the speed.

To protect against overload a safety valve (Fig. 2/D) is fitted as standard.

4.3 Areas of application

This contact free running claw compressor C-DLR 301 is suitable for creating excess pressure between 0 and the maximum limit (in bars) given on the data plate Fig. $2/N_1$). Constant operation is permissible.

The compressor has a flow rate of 290 m³/h at 50 Hz. The load limits (bars) on the pressure side are given on the data plate (N/N₁). Data sheet D 886-60 shows the dependency of the flow rate on the excess pressures.



If the unit is switched on more frequently (at regular intervals of about 10 times an hour) or at higher ambient temperatures and intake temperatures, the excess temperature limit of the motor winding and the bearings may be exceeded.Please contact the manufacturer should the unit be used under such conditions.

If it is installed in the open air the unit must be protected from environmental influences, (e.g. by a protective roof).



5 Installation

5.1 Preparing for installation

Check the following points:

- Machine freely accessible from all sides
- Do not close ventilation grids and holes
- Sufficient room for installing and removing pipes and for maintenance work, particularly for installing and dismantling the machine
- No external vibration effects
- Do not suck any hot exhaust air from other machines into the cooling system.

The oil filling point (Fig. 2/H), oil sight glass (Fig. 2/I) and the oil outlets (Fig. 2/K) must be easily accessible. The cooling air inlets (Fig. 2/E) and the cooling air outlets (Fig. 2/F) must be at least 30 cm away from adjacent walls. Cooling air coming out must not be sucked in again. For maintenance work there must be a minimum of 40 cm in front of the inlet filter (Fig. 2/S) and the inlet silencer (Fig. 2/Z).

5.2 Installation

NOTICE

The machine may only be operated when it is set up horizontally.

Material damage resulting from the machine tipping over and falling.

When installed at more than 1000 m above sea level a reduction in power is noticeable. In this case we would ask you to contact us.

The C-DLR 301 must not be operated without covering plates.

Ensure that the foundation complies with the following conditions:

- Level and straight
- The bearing surface must be designed to be able to take the weight of the machine.



It is possible to install the machine on a firm base without anchoring. When installing on a substructure we recommend fixing with flexible buffers.



5.3 Connecting pipes

a) Pressure connection at (Fig. 2/B).

NOTICE

Material damage resulting from the forces and torques of the pipes on the unit being too high. Only screw pipes in by hand.

The compressor volume flow is reduced if the pressure pipe is too narrow and/or too long.

b) Check to ensure the pressure line is connected correctly.

NOTICE

Length of the connection pipes

With connection pipes that have the same pipe cross section as the machine connection and are more than 3m long, a non-return valve especially for the purpose must be installed in order to avoid reverse operation when the machine has stopped.

5.4 Safety valve

As a protection against overload a safety valve (Fig. 2/D) is installed as standard.

NOTICE

Do not operate without the standard safety valve

If the permissible final compression pressure is exceeded (see data plate) the machine may be damaged.

The safety valve is a part that is subject to wear and must be replaced after 10,000 hours or after no more than 2 years



5.5 Filling with lubricating oil

5.6 Connecting the drive



DANGER

glasses (Fig. 2/l).b) Close the oil filling point.

Danger of death if the electrical installation has not been done professionally.

 a) Fill the lubricating oil (for suitable types see "Maintenance") for the gear wheels and oil filling point (Fig. 2/H) up to the middle of the sight

The electrical installation must only be done by a qualified electrician observing EN 60204. The operating company has to provide the main switch. For operation on the frequency converter, observe the manufacturer's operating instructions for the frequency converter.

- a) The drive consisting of the components motor and frequency converter. The mechanical and electric connection between motor and frequency converter is already assembled on delivery. The frequency converter is parameterised with the basic adjustment settings.
- b) Connect the frequency converter (Fig. 2/V) according to the operating instructions 610.00260.40.000 or with the attached connection diagram. For the observance with the protection class IP 65 shall be provided suitable cable glands resp. shutters. The electric network connection values are to be taken from the type label of the frequency converter.

NOTICE

Power supply

The electric supply of the frequency converter must to be in accordance with the following values:

 Input voltage 	3AC 400 V -1	5%
	bis 480V + 10	%
 Input frequency 	47 bis 63 Hz ±	-0%
 Suitable network confid 	ourations TI	TT / V



6 Commissioning and decommissioning

6.1 Commissioning

WARNING

Improper use

May lead to severe or fatal injuries. Therefore be sure to obey the safety instructions.



Hot surfaces

When the machine is at operating temperature the surface temperatures on the components (Fig. 2/Q) may go above 70 °C. You must avoid touching the hot surfaces (marked with warning plates).



Noise emission

A

CAUTION

The highest noise pressure levels measured as per EN ISO 3744 are given in Section 9. When spending a long time in the vicinity of the running machine use ear protectors to avoid permanent damage to your hearing.

NOTICE

Wait until the machine stops The machine must only be switched on again after it stops.



6.1.1 Checking the rotation direction

- a) Start the motor briefly (max. two seconds) to check the direction of rotation. When looking at the motor fan, it must rotate anti-clockwise.

> The intended direction of rotation of the drive shaft is shown by the rotary direction arrow



Incorrect direction of rotation

Operating in the wrong direction of rotation leads to damage to the machine.

Use a phase sequence indicator to check the direction of rotation (clockwise rotating field).

6.2 **Decommissioning / storing**

Stop the machine

(Fig. 2/O).

NOTICE

- a) Switch the machine off.
- b) If available close the cut off device in the suction and pressure pipe.
- c) Disconnect the machine from the electricity source.
- d) Depressurise the machine: Open the pipes slowly. ⇒ The pressure reduces slowly.
- e) Remove the pipes and hoses.
- f) Seal the connections for suction and discharge nozzles with adhesive foil.
- see also Section 3.2.1, Page 11
- a) Check the condition of the machine (cleanliness, cabling etc.).
- For installation see Section 5 Page 15
- For commissioning see Section 6.1 Page 18

6.3 **Re-commissioning**



7 Maintenance and repair



DANGER

Danger of death from touching live parts. Before maintenance work disconnect the machine by pressing the main switch and ensure that it cannot be turned on again.

For operation on the frequency inverter, observe the manufacturer's operating instructions for the frequency converter.



WARNING

Hot surfaces

Δ

During maintenance work there is the danger of getting burnt on hot components (Fig. 2/Q) of the machine.

Wait for the machine to cool down.

7.1 Ensuring operational safety

Regular maintenance work must be carried out in order to ensure operational safety.

Maintenance intervals also depend on the operational demands on the machine.

With any work observe the safety instructions described in Section 2.8 "Safety notes for installation, commissioning and maintenance".

The whole unit should always be kept in a clean condition.

Interval	Maintenance to be carried out	Section	
monthly	Check the pipes and screws for leaks and to ensure they are seated properly and if necessary seal again or tighten up.		
monthly	Check the terminal box and cable inlet holes for leaks and if necessary re-seal.	—	
monthly	Clean the safety valve and ventilation slots on the machine and the motor cooling ribs.	—	
10,000 h	Replace the safety valve	_	
monthly	Check the oil level		
20,000 h	Changing the oil		
monthly/ every 6 months	Clean or replace filter cartridge	7.2.2	
depending on how dirty the discharged medium is	Clean the micro filter		
_	Integrated frequency converter	7.2.3	

7.2 Maintenance work



7.2.1 Changing the oil

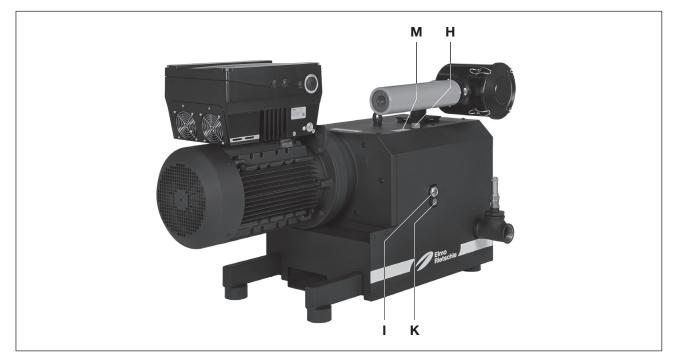


Fig. 5 Changing the oil

- H Oil filling point with vent screw
- I Oil sight glass
- K Oil discharge point
- M Oil recommendation plate

NOTICE

Always change the oil when the machine is at operating temperature and in an atmospherically ventilated area.

If it is not completely emptied the amount that can be refilled is reduced.

The waste oil must be disposed of in compliance with the local environmental protection regulations. If you are going to use another oil type, empty the oil removing device housing and oil cooler completely. A minimum oil quantity can get out of the vent screw due to pressure compensation. If larger quantities of oil escape, wash the internal filter of the vent screw.

The oil level in the sight glasses (Fig. 5/I) must be checked every month.

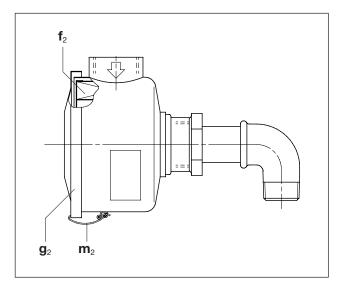
The machine must be switched off and vented to atmospheric pressure to top up the oil.With clean operations the oil must be changed after every 20,000 operating hours.

The oil viscosity must comply with ISO VG 150 as per DIN 51519.

Designation as per DIN 51502: CLP HC 150. *We recommend the following oil brand:* GEAR-LUBE 150 or equivalent oils by other manufacturers (also see oil recommendation plate (Fig. 5/M)).



7.2.2 Air filtering



- Fig. 6 Suction filter
- **f**₂ Filter cartridge
- g₂ Filter cover
- m₂ Tension clamp

NOTICE

Insufficient maintenance on the air filter The power of the machine lessens and damage may occur to the machine.

The filter cartridge (Fig. $6/f_2$) for the suction filter (Fig. 2/S) must be cleaned monthly or more often depending on the level of contamination by purging from the inside outwards. In spite of cleaning the filter its separation efficiency will continue to deteriorate. Therefore the filter should be replaced every six months.

The filter cartridge (Fig. $6/f_2$) can be removed after undoing the tension clamps (Fig. $6/m_2$).

NOTICE

Do not damage the filter cartridges when cleaning them.

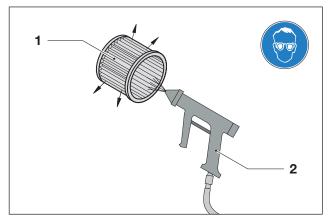


Fig. 7 Purging filter cartridge

- 1 Filter cartridge
- 2 Compressed air

WARNING

Danger of injury when dealing with compressed air.

When blowing through with compressed air, solid particles may be carried along or powder dust swirling around may cause injury to the eyes.

Therefore, when cleaning with compressed air always wear goggles and a dust mask.



- 7.2.3 Integrated frequency converter
- For maintainance of the integrated frequency converter (Fig. 2/V) see enclosed operating instructions 610.00260.40.000-EN Section 3.2.5. The operating instructions are available under the following link:
 - Download der PDF-Datei:
 <u>http://www.gd-elmorietschle.com</u>
 - → Downloads→ Product Documents
 - → Frequency Converters

7.3 Repair/ Service

Gardner Denver	Unbedenkli	rmular :hkeitserklärung en und Komponenten		025.003.17 GS Re 1 von 1
Gardner Denver Schopfhei Roggenbachstr. 58, 79650 Scho Die Reparatur undieder die Was kernskt und voltständig ausgefül arbeiten begennen werden und	opfheim Telefor: +4 rfung von Vakuumpumpe Ite Erklärung vorliegt. Ist	das nicht der Fall, kann nicht	durchoeführt.	wenn eine
Diese Erklärung darf nur von au	dorisiertem Fachpersonal	ausgefült und unterschrieben		
1. Art der Vakuumpumpen. Typenbezeichrung: Maschinen-Nummer: Auftrage-Nummer:	r Komponenten	2. Grund für die Einsen	dung	
Lieferdatum: 3. Zustand der Vakuumpun		4. Einsatzbedingte Kon		
Wurde diese betrieben? Welches Schmiermittel wurde v	JA Q NEIN Q envendet?	Vakuumpumpen / Ko Toxisch Atzend	JA D	NEIN O
Wurde die PumperKomponente (Produkt/Betriebsatolfe) Ist die PumperKomponente gen di- und fetthei sowie frei von ge Schedeloffen?	JA D NEIN D	Mikrobiologisch*)	JA D JA D JA D	NEIN NEIN NEIN NEIN
Reinigungsmittet. Reinigungsmittet		1		
	r: Chemische Gefahren- Bezeichnung klasse	Maßnahmen bei Freiwerde der Schadstoffe	n Erele Hilfe k	osi Untäller
3. 4.				
Persönliche Schutzmaßnahmen	x			
Getährliche Zersetzungsproduk Welche:	te bei thermischer Belaat	ing	JA 🗆	NEIN 0
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Strasse:		PLZ, Ort: Telefax:		
Name (in Druck-		Position:		
buchstaben) Datum: Rechtaverbindliche Unterschrift		Firmenetempet		
		ale: 05 Dateivernaltung		

Fig. 8 Clearance certificate 7025.003.17

 a) For on site repair work the motor must be disconnected from the mains by a qualified electrician so that it cannot be started up again accidentally. For repairs use the manufacturer, its branch offices or authorised dealers. Please contact the manufacturer for the address of the service centre responsible for you (see Manufacturer's address).

NOTICE

For each machine that is sent to an Elmo Rietschle Service centre for inspection, maintenance or repair, a fully completed, signed declaration of harmlessness must be enclosed.

The declaration of harmlessness is part of the supplier's documentation.

 b) After a repair or re-commissioning, the actions listed under "Installation" and "Commissioning" must be carried out as for initial commissioning.



7.4 Spare parts

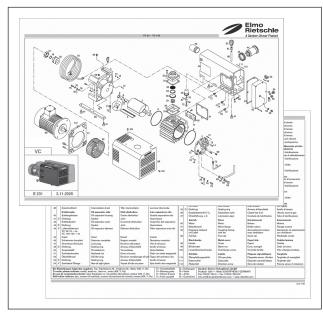


Fig. 9 Spare parts list (example)

Order spare parts in accordance with the:

Spare parts list:

.

- **E 887** → C-DLR 301
 - Download the PDF file http://www.gd-elmorietschle.com
 - → Downloads
 - → Product Documents → C-Series
 - \rightarrow Data Sheets, Manuals and Service
 - → Compressors C-DLR
 → Service Documents
- Parts subject to wear and gaskets are indicated separately on the list
- Web site:
 - http://www.service-er.de
 - Select the type, size and design.

NOTICE

Only use original spare parts or parts approved by the manufacturer. The use of other parts may lead to malfunctions and invalidate liability or the guarantee for any consequences arising.



Fig. 10 Web site http://www.service-er.de



Fault Cause Troubleshooting Important Maschine does not Technical fault of the integratsee enclosed operating inrun or the frequency ed frequency converter structions 610.00260.40.000 Section 8 converter shows an error message The safety valve is dirty so Clean or replace the safety Section 7.2 that the permissible pressure Section 7.4 valve is exceeded. Blowing capacity is Clean or replace the suction Section 7.2.2 The suction filter is dirty insufficient Section 7.4 filter Section 5.3 The pressure line is too long Check the hose or the pipe or too narrow Section 7.2 Machine or system leaking Check the pipework and screw connections for leaks and to ensure that they are firmly seated. Section 7.2 Final pressure (max. Check the pipework and Machine or system leaking excess pressure) has screw connections for leaks not been reached and to ensure that they are firmly seated. Data sheet Driving power selection too Use next largest motor output D 887-60 low Machine gets too hot Ambient or intake temperature Ensure it is being used prop-Section 2.3 is too high erly Cooling air supply is ob-Check environmental condi-Section 5.1 structed tions Clean ventilation slots Section 7.2

The safety valve is dirty so

is exceeded.

that the permissible pressure

Deposits on the rotary piston

The safety valve is vibrating

8 Malfunctions: Causes and elimination



The machine makes

a abnormal noise

Clean or replace the safety

Clean the working space and

the rotary piston

Replace the valve

valve

Please contact Elmo Rietschle Service for other malfunctions or those that cannot be eliminated.

Section 7.2

Section 7.4

Section 7.4

Service

Elmo Rietschle

9 Technical Data

C-DLR		301
Sound pressure level (max.) EN ISO 3744	50 Hz	81
Tolerance $\pm 3 dB(A)$	dB(A) 60 Hz	83
Weight *	kg	375
Length *	mm	1236
Width	mm	635
Height	mm	798
Pressure connection	flange	G 2
Correct amount of oil	I	1.5

* The length and the weight may differ from the information listed here depending on the motor manufacturer.

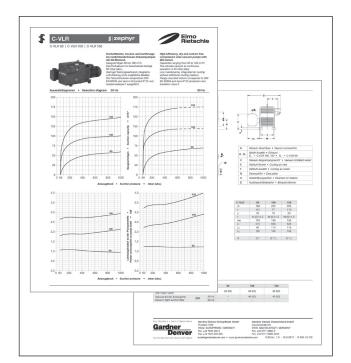


Fig. 11 Data sheet (example)

You will find more technical data on the data sheet **D 887-60.**

- Download the PDF file:
 D 887-60 → C-DLR 301
 - Download the pdf file <u>http://www.gd-elmorietschle.com</u>
 - → Downloads
 - → Product Documents → C-Series
 - → Data Sheets, Manuals and Service Documents
 - → Compressors C-DLR
 - → Data Sheets

NOTICE

Subject to technical changes.



Technical Data





www.gd-elmorietschle.com er.de@gardnerdenver.com

Gardner Denver Schopfheim GmbH Johann-Sutter-Straße 6+8 79650 Schopfheim · Germany Tel. +49 7622 392-0 Fax +49 7622 392-300



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